



## 1 Identification

- **Product identifier**
- **Trade name:** 40793 Copperweld Weld Thru Primer
- **Article number:** 40793
- **Application of the substance / the mixture** Coating
- **Details of the supplier of the safety data sheet**
- **Manufacturer/Supplier:**  
SEM Products Inc.  
1685 Overview Drive  
Rock Hill, SC 29730  
803 207 8225
- **Information department:**  
cust\_care@semproducts.com : SEM Products, Inc. 1685 Overview Dr. Rock Hill, SC 29730 : phone 1-800-831-1122, M - TH 7am - 4pm EDT
- **Emergency telephone number:** CHEMTREC 1-800-424-9300

## 2 Hazard identification

- **Classification of the substance or mixture**



GHS02 GHS04 Flame, Gas cylinder

Flammable Aerosols - Category 1

H222 Extremely flammable aerosol.



GHS04 Gas cylinder

Gases Under Pressure - Compressed Gas

H280 Contains gas under pressure; may explode if heated.



GHS08 Health hazard

Carcinogenicity - Category 2

H351 Suspected of causing cancer.

Specific Target Organ Toxicity - Repeated Exposure - Category 2

H373 May cause damage to organs through prolonged or repeated exposure.



GHS07

Skin Irritation - Category 2

H315 Causes skin irritation.

Eye Irritation - Category 2A

H319 Causes serious eye irritation.

Specific Target Organ Toxicity - Single Exposure - Category 3

H336 May cause drowsiness or dizziness.

- **Label elements**

· **GHS label elements** The product is classified and labeled according to the Globally Harmonized System (GHS).

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# Safety Data Sheet

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Trade name: 40793 Copperweld Weld Thru Primer

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## · Hazard pictograms



GHS02 GHS04 GHS07 GHS08

· Signal word *Danger*

## · Hazard-determining components of labeling:

acetone  
toluene  
methyl acetate  
ethylbenzene

## · Hazard statements

H222 Extremely flammable aerosol.  
H280 Contains gas under pressure; may explode if heated.  
H315 Causes skin irritation.  
H319 Causes serious eye irritation.  
H351 Suspected of causing cancer.  
H336 May cause drowsiness or dizziness.  
H373 May cause damage to organs through prolonged or repeated exposure.

## · Precautionary statements

P201 Obtain special instructions before use.  
P202 Do not handle until all safety precautions have been read and understood.  
P210 Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking.  
P211 Do not spray on an open flame or other ignition source.  
P251 Do not pierce or burn, even after use.  
P260 Do not breathe dust/fume/gas/mist/vapours/spray.  
P264 Wash thoroughly after handling.  
P271 Use only outdoors or in a well-ventilated area.  
P280 Wear protective gloves/protective clothing/eye protection/face protection.  
P302+P352 If on skin: Wash with plenty of water.  
P304+P340 IF INHALED: Remove person to fresh air and keep comfortable for breathing.  
P305+P351+P338 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.  
P308+P313 IF exposed or concerned: Get medical advice/attention.  
P312 Call a poison center/doctor if you feel unwell.  
P321 Specific treatment (see on this label).  
P314 Get medical advice/attention if you feel unwell.  
P362+P364 Take off contaminated clothing and wash it before reuse.  
P332+P313 If skin irritation occurs: Get medical advice/attention.  
P337+P313 If eye irritation persists: Get medical advice/attention.  
P403+P233 Store in a well-ventilated place. Keep container tightly closed.  
P405 Store locked up.  
P410+P403 Protect from sunlight. Store in a well-ventilated place.  
P410+P412 Protect from sunlight. Do not expose to temperatures exceeding 50 °C/122 °F.  
P501 Dispose of contents/container in accordance with local/regional/national/international regulations.

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**Trade name: 40793 Copperweld Weld Thru Primer**

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· **Classification system:**

· **NFPA ratings (scale 0 - 4)**



· **HMIS-ratings (scale 0 - 4)**



### 3 Composition/Information on ingredients

· **Chemical characterization: Mixtures**

· **Description:**

Mixture: consisting of the following components.

Weight percentages

· **Dangerous components:**

67-64-1	acetone	10-30% w/w
68476-86-8	Petroleum gases, liquefied, sweetened	10-30% w/w
79-20-9	methyl acetate	≥10-≤13% w/w
123-86-4	n-butyl acetate	3-7% w/w
108-88-3	toluene	3-7% w/w
7440-50-8	copper	1-5% w/w
	EPOXY RESIN	1-5% w/w
7440-66-6	zinc powder -zinc dust	1-5% w/w
1330-20-7	xylene	1-5% w/w
12001-26-2	Mica	0.5-1.5% w/w
100-41-4	ethylbenzene	≥0.1-≤1% w/w
143860-04-2	3-ethyl-2-methyl-2-(3-methylbutyl)-1,3-oxazolidine	≥0.1-<1% w/w

### 4 First aid measures

· **Description of first aid measures**

· **After inhalation:** In case of unconsciousness place patient stably in side position for transportation.

· **After skin contact:** Immediately wash with water and soap and rinse thoroughly.

· **After eye contact:**

Rinse opened eye for several minutes under running water. If symptoms persist, consult a doctor.

· **After swallowing:** If symptoms persist consult doctor.

· **Information for doctor:**

· **Most important symptoms and effects, both acute and delayed** No further relevant information available.

· **Indication of any immediate medical attention and special treatment needed**

No further relevant information available.



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## 5 Firefighting measures

- **Extinguishing media**
- **Suitable extinguishing agents:**  
CO<sub>2</sub>, extinguishing powder or water spray. Fight larger fires with water spray or alcohol resistant foam.
- **Special hazards arising from the substance or mixture** No further relevant information available.
- **Advice for firefighters**
- **Protective equipment:** No special measures required.

## 6 Accidental release measures

- **Personal precautions, protective equipment and emergency procedures**  
Wear protective equipment. Keep unprotected persons away.
- **Environmental precautions:** Do not allow to enter sewers/ surface or ground water.
- **Methods and material for containment and cleaning up:**  
Dispose contaminated material as waste according to item 13.  
Ensure adequate ventilation.
- **Reference to other sections**  
See Section 7 for information on safe handling.  
See Section 8 for information on personal protection equipment.  
See Section 13 for disposal information.

## 7 Handling and storage

- **Handling:**
- **Precautions for safe handling** No special measures required.
- **Information about protection against explosions and fires:**  
Do not spray on a naked flame or any incandescent material.  
Keep ignition sources away - Do not smoke.  
Pressurized container: protect from sunlight and do not expose to temperatures exceeding 50°C, i.e. electric lights. Do not pierce or burn, even after use.
- **Conditions for safe storage, including any incompatibilities**
- **Storage:**
- **Requirements to be met by storerooms and receptacles:**  
Observe official regulations on storing packagings with pressurized containers.
- **Information about storage in one common storage facility:** Not required.
- **Further information about storage conditions:** Keep receptacle tightly sealed.
- **Specific end use(s)** No further relevant information available.

## 8 Exposure controls/ Personal protection

- **Additional information about design of technical systems:** No further data; see item 7.

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· **Control parameters**

· **Components with limit values that require monitoring at the workplace:**

**67-64-1 acetone**

EL Short-term value: 500 ppm  
Long-term value: 250 ppm

EV Short-term value: 750 ppm  
Long-term value: 500 ppm

**79-20-9 methyl acetate**

EL Short-term value: 250 ppm  
Long-term value: 200 ppm

EV Short-term value: 755 mg/m<sup>3</sup>, 250 ppm  
Long-term value: 605 mg/m<sup>3</sup>, 200 ppm

**123-86-4 n-butyl acetate**

EL Long-term value: 20 ppm

EV Short-term value: 950 mg/m<sup>3</sup>, 200 ppm  
Long-term value: 710 mg/m<sup>3</sup>, 150 ppm

**108-88-3 toluene**

EL Long-term value: 20 ppm  
R

EV Long-term value: 20 ppm

**7440-50-8 copper**

EL Long-term value: 1 \* 0.2 \*\* mg/m<sup>3</sup>  
\*dusts and mists; \*\*fume, as Cu

EV Long-term value: 0.2 \* 1 \*\* mg/m<sup>3</sup>  
as copper, \*fume; \*\*dust and mists

**1330-20-7 xylene**

EL Short-term value: 150 ppm  
Long-term value: 100 ppm

EV Short-term value: 650 mg/m<sup>3</sup>, 150 ppm  
Long-term value: 435 mg/m<sup>3</sup>, 100 ppm

**12001-26-2 Mica**

EL Long-term value: 3 mg/m<sup>3</sup>

EV Long-term value: 3(D) mg/m<sup>3</sup>  
respirable

**100-41-4 ethylbenzene**

EL Long-term value: 20 ppm  
IARC 2B

EV Short-term value: 540 mg/m<sup>3</sup>, 125 ppm  
Long-term value: 435 mg/m<sup>3</sup>, 100 ppm

· **Additional information:** The lists that were valid during the creation were used as basis.

· **Exposure controls**

· **Personal protective equipment:**

· **General protective and hygienic measures:**

Keep away from foodstuffs, beverages and feed.

Immediately remove all soiled and contaminated clothing.

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Wash hands before breaks and at the end of work.

Store protective clothing separately.

Avoid contact with the eyes and skin.

· **Breathing equipment:**

In case of brief exposure or low pollution use respiratory filter device. In case of intensive or longer exposure use respiratory protective device that is independent of circulating air.

· **Protection of hands:**

Due to missing tests no recommendation to the glove material can be given for the product/ the preparation/ the chemical mixture.

Selection of the glove material on consideration of the penetration times, rates of diffusion and the degradation



Protective gloves

The glove material has to be impermeable and resistant to the product/ the substance/ the preparation.

· **Material of gloves**

The selection of the suitable gloves does not only depend on the material, but also on further marks of quality and varies from manufacturer to manufacturer. As the product is a preparation of several substances, the resistance of the glove material can not be calculated in advance and has therefore to be checked prior to the application.

· **Penetration time of glove material**

The exact break through time has to be found out by the manufacturer of the protective gloves and has to be observed.

· **Eye protection:**

Safety glasses



Tightly sealed goggles

## 9 Physical and chemical properties

· **Information on basic physical and chemical properties**

· **General Information**

· **Appearance:**

<b>Form:</b>	Aerosol
<b>Color:</b>	Copper colored
<b>Odor:</b>	Characteristic
<b>Odor threshold:</b>	Not determined.

· **pH-value:** Not determined.

· **Change in condition**

<b>Melting point/Melting range:</b>	Undetermined.
<b>Boiling point/Boiling range:</b>	55.8-56.6 °C

· **Flash point:** -103 °C

· **Flammability (solid, gaseous):** Not applicable.

· **Ignition temperature:** 370 °C

· **Decomposition temperature:** Not determined.

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· <b>Auto igniting:</b>	Product is not selfigniting.
· <b>Danger of explosion:</b>	In use, may form flammable/explosive vapour-air mixture.
· <b>Explosion limits:</b>	
Lower:	1.9 Vol %
Upper:	16 Vol %
· <b>Vapor pressure at 20 °C:</b>	233 hPa
· <b>Density at 20 °C:</b>	0.80188 g/cm <sup>3</sup>
· <b>Relative density</b>	Not determined.
· <b>Vapor density</b>	Not determined.
· <b>Evaporation rate</b>	Not applicable.
· <b>Solubility in / Miscibility with Water:</b>	Not miscible or difficult to mix.
· <b>Partition coefficient (n-octanol/water):</b>	Not determined.
· <b>Viscosity:</b>	
Dynamic:	Not determined.
Kinematic:	Not determined.
· <b>Solvent content:</b>	
Organic solvents:	82.1 %
Water:	0.0 %
VOC content:	41.69 %
	550.8 g/l / 4.60 lb/gl
Solids content:	17.3 %
· <b>Other information</b>	No further relevant information available.

## 10 Stability and reactivity

- **Reactivity** No further relevant information available.
- **Chemical stability**
- **Thermal decomposition / conditions to be avoided:** No decomposition if used according to specifications.
- **Possibility of hazardous reactions** No dangerous reactions known.
- **Conditions to avoid** No further relevant information available.
- **Incompatible materials:** No further relevant information available.
- **Hazardous decomposition products:** No dangerous decomposition products known.

## 11 Toxicological information

- **Information on toxicological effects**
- **Acute toxicity:**

· **LD/LC50 values that are relevant for classification:**

108-88-3 toluene

Oral	LD50	5,000 mg/kg (rat)
Dermal	LD50	12,124 mg/kg (rabbit)
Inhalative	LC50/4 h	5,320 mg/l (mouse)

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- **Primary irritant effect:**
- **on the skin:** Irritant to skin and mucous membranes.
- **on the eye:** Irritating effect.
- **Sensitization:** No sensitizing effects known.
- **Additional toxicological information:**  
The product shows the following dangers according to internally approved calculation methods for preparations:  
Irritant
- **Carcinogenic categories**

· <b>IARC (International Agency for Research on Cancer)</b>		
108-88-3	toluene	3
1330-20-7	xylene	3
100-41-4	ethylbenzene	2B
	BENTONITE	suspected carcinogen <2% 14808-60-7

· **NTP (National Toxicology Program)**

None of the ingredients is listed.

## 12 Ecological information

- **Toxicity**
- **Aquatic toxicity:** No further relevant information available.
- **Persistence and degradability** No further relevant information available.
- **Behavior in environmental systems:**
- **Bioaccumulative potential** No further relevant information available.
- **Mobility in soil** No further relevant information available.
- **Additional ecological information:**
- **General notes:**  
Do not allow product to reach ground water, water course or sewage system, even in small quantities.  
Danger to drinking water if even extremely small quantities leak into the ground.
- **Results of PBT and vPvB assessment**
- **PBT:** Not applicable.
- **vPvB:** Not applicable.
- **Other adverse effects** No further relevant information available.

## 13 Disposal considerations

- **Waste treatment methods**
- **Recommendation:**  
Must not be disposed of together with household garbage. Do not allow product to reach sewage system.
- **Uncleaned packagings:**
- **Recommendation:** Disposal must be made according to official regulations.

## 14 Transport information

- **UN-Number**
- **DOT, TDG, IMDG, IATA** UN1950

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· **UN proper shipping name**  
 · **DOT** Aerosols, flammable  
 · **TDG** 1950 Aerosols, ENVIRONMENTALLY HAZARDOUS  
 · **IMDG** AEROSOLS (copper, 3-ethyl-2-methyl-2-(3-methylbutyl)-1,3-oxazolidine)  
 · **IATA** AEROSOLS, flammable

· **Transport hazard class(es)**

· **DOT**



· **Class** 2.1  
 · **Label** 2.1  
 · **TDG (Transport dangerous goods):**



· **Class** 2 5F Gases  
 · **Label** 2.1

· **IMDG**



· **Class** 2.1  
 · **Label** 2.1

· **IATA**



· **Class** 2.1  
 · **Label** 2.1

· **Packing group**

· **DOT, TDG, IMDG, IATA** Void

· **Environmental hazards:** Product contains environmentally hazardous substances: zinc powder -zinc dust

· **Marine pollutant:** Yes  
 Symbol (fish and tree)

· **Special marking (TDG):** Symbol (fish and tree)

· **Special precautions for user**

· **EMS Number:**

· **Stowage Code**

Warning: Gases

F-D,S-U

SW1 Protected from sources of heat.

SW22 For AEROSOLS with a maximum capacity of 1 litre:

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· <b>Segregation Code</b>	Category A. For AEROSOLS with a capacity above 1 litre: Category B. For WASTE AEROSOLS: Category C, Clear of living quarters. SG69 For AEROSOLS with a maximum capacity of 1 litre: Segregation as for class 9. Stow "separated from" class 1 except for division 1.4. For AEROSOLS with a capacity above 1 litre: Segregation as for the appropriate subdivision of class 2. For WASTE AEROSOLS: Segregation as for the appropriate subdivision of class 2.
· <b>Transport in bulk according to Annex II of MARPOL73/78 and the IBC Code</b>	Not applicable.
· <b>Transport/Additional information:</b>	
· <b>DOT</b>	
· <b>Quantity limitations</b>	On passenger aircraft/rail: 75 kg On cargo aircraft only: 150 kg
· <b>Remarks</b>	Special marking with the symbol (fish and tree).
· <b>TDG</b>	
· <b>Excepted quantities (EQ)</b>	Code: E0 Not permitted as Excepted Quantity
· <b>IMDG</b>	
· <b>Limited quantities (LQ)</b>	1L
· <b>Excepted quantities (EQ)</b>	Code: E0 Not permitted as Excepted Quantity
· <b>UN "Model Regulation":</b>	UN 1950 AEROSOLS, 2.1, ENVIRONMENTALLY HAZARDOUS

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## 15 Regulatory information

- Safety, health and environmental regulations/legislation specific for the substance or mixture
- Sara

### · Section 355 (extremely hazardous substances):

None of the ingredient is listed.

### · Section 313 (Specific toxic chemical listings):

108-88-3	toluene
7440-50-8	copper
7440-66-6	zinc powder -zinc dust
1330-20-7	xylene
100-41-4	ethylbenzene
7429-90-5	aluminium
122-99-6	2-Phenoxyethanol
	COBALT CARBOXYLATE
104-68-7	Diethylene glycol monophenyl ether

### · TSCA (Toxic Substances Control Act):

67-64-1	acetone
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79-20-9	methyl acetate
123-86-4	n-butyl acetate
108-88-3	toluene
7440-50-8	copper
7440-66-6	zinc powder -zinc dust
1330-20-7	xylene
100-41-4	ethylbenzene
143860-04-2	3-ethyl-2-methyl-2-(3-methylbutyl)-1,3-oxazolidine
90218-35-2	Dodecylbenzenesulfonic acid with 2-propanamine
96-29-7	2-butanone oxime
67762-90-7	FUMED SILICA
64742-89-8	Solvent naphtha (petroleum), light aliph.
8052-41-3	Stoddard solvent
67701-03-5	FATTY ACID
25265-78-5	Tetrapropylene-benzene
110-12-3	5-methylhexan-2-one
110-73-6	2-ethylaminoethanol
7429-90-5	aluminium
122-99-6	2-Phenoxyethanol
15956-58-8	Manganese 2-Ethylhexanoate
149-57-5	2-ethylhexanoic acid
78-83-1	butanol
57-55-6	Methyl glycol
104-68-7	Diethylene glycol monophenyl ether
7732-18-5	water

· **Canadian substance listings:**

· **Canadian Domestic Substances List (DSL)**

67-64-1	acetone
68476-86-8	Petroleum gases, liquefied, sweetened
79-20-9	methyl acetate
123-86-4	n-butyl acetate
108-88-3	toluene
7440-50-8	copper
7440-66-6	zinc powder -zinc dust
1330-20-7	xylene
12001-26-2	Mica
100-41-4	ethylbenzene
90218-35-2	Dodecylbenzenesulfonic acid with 2-propanamine
96-29-7	2-butanone oxime
67762-90-7	FUMED SILICA
64742-89-8	Solvent naphtha (petroleum), light aliph.

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8052-41-3	Stoddard solvent
67701-03-5	FATTY ACID
110-12-3	5-methylhexan-2-one
110-73-6	2-ethylaminoethanol
7429-90-5	aluminium
122-99-6	2-Phenoxyethanol
15956-58-8	Manganese 2-Ethylhexanoate
149-57-5	2-ethylhexanoic acid
78-83-1	butanol
57-55-6	Methyl glycol
104-68-7	Diethylene glycol monophenyl ether
7732-18-5	water

· **Canadian Ingredient Disclosure list (limit 0.1%)**

100-41-4	ethylbenzene
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· **Canadian Ingredient Disclosure list (limit 1%)**

67-64-1	acetone
79-20-9	methyl acetate
123-86-4	n-butyl acetate
108-88-3	toluene
7440-50-8	copper
12001-26-2	Mica

· **GHS label elements** The product is classified and labeled according to the Globally Harmonized System (GHS).

· **Hazard pictograms**



GHS02   GHS04   GHS07   GHS08

· **Signal word** *Danger*

· **Hazard-determining components of labeling:**

acetone

toluene

methyl acetate

ethylbenzene

· **Hazard statements**

H222 Extremely flammable aerosol.

H280 Contains gas under pressure; may explode if heated.

H315 Causes skin irritation.

H319 Causes serious eye irritation.

H351 Suspected of causing cancer.

H336 May cause drowsiness or dizziness.

H373 May cause damage to organs through prolonged or repeated exposure.

· **Precautionary statements**

P201 Obtain special instructions before use.

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P202	Do not handle until all safety precautions have been read and understood.
P210	Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking.
P211	Do not spray on an open flame or other ignition source.
P251	Do not pierce or burn, even after use.
P260	Do not breathe dust/fume/gas/mist/vapours/spray.
P264	Wash thoroughly after handling.
P271	Use only outdoors or in a well-ventilated area.
P280	Wear protective gloves/protective clothing/eye protection/face protection.
P302+P352	If on skin: Wash with plenty of water.
P304+P340	IF INHALED: Remove person to fresh air and keep comfortable for breathing.
P305+P351+P338	IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
P308+P313	IF exposed or concerned: Get medical advice/attention.
P312	Call a poison center/doctor if you feel unwell.
P321	Specific treatment (see on this label).
P314	Get medical advice/attention if you feel unwell.
P362+P364	Take off contaminated clothing and wash it before reuse.
P332+P313	If skin irritation occurs: Get medical advice/attention.
P337+P313	If eye irritation persists: Get medical advice/attention.
P403+P233	Store in a well-ventilated place. Keep container tightly closed.
P405	Store locked up.
P410+P403	Protect from sunlight. Store in a well-ventilated place.
P410+P412	Protect from sunlight. Do not expose to temperatures exceeding 50 °C/122 °F.
P501	Dispose of contents/container in accordance with local/regional/national/international regulations.

· **Chemical safety assessment:** A Chemical Safety Assessment has not been carried out.

\*

## 16 Other information

This information is based on our present knowledge. However, this shall not constitute a guarantee for any specific product features and shall not establish a legally valid contractual relationship.

- **Department issuing SDS:** Environment protection department.
- **Contact:** Rita Joiner (rjoiner@semproducts.com)
- **Date of preparation / last revision** 03/21/2018 / 15
- **Abbreviations and acronyms:**
  - ICAO: International Civil Aviation Organisation
  - IMDG: International Maritime Code for Dangerous Goods
  - DOT: US Department of Transportation
  - IATA: International Air Transport Association
  - EINECS: European Inventory of Existing Commercial Chemical Substances
  - ELINCS: European List of Notified Chemical Substances
  - CAS: Chemical Abstracts Service (division of the American Chemical Society)
  - NFPA: National Fire Protection Association (USA)
  - HMIS: Hazardous Materials Identification System (USA)
  - VOC: Volatile Organic Compounds (USA, EU)
  - LC50: Lethal concentration, 50 percent
  - LD50: Lethal dose, 50 percent
  - PBT: Persistent, Bioaccumulative and Toxic
  - vPvB: very Persistent and very Bioaccumulative
- **\* Data compared to the previous version altered.**

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